



## 188018 VIANA

9mm 20x20 cm./7.9x7.9in. • M923

Información Técnica / Technical Information

Icono	Prueba	Norma	Resultado
	DIMENSIONS	UNE EN ISO 10545-2	± 0,5%
٩	WATER ABSORPTION	UNE EN ISO 10545-3	E <= 0.5%
ж	RESISTANCE TO SURFACE ABRASION	UNE EN ISO 10545-7	CLASE 3 / CLASS 3
<u> </u>	CHEMICAL RESISTANCE	UNE EN ISO 10545-13	GLA
	FLATNESS	UNE EN ISO 10545-2	± 0,5%
	SCRATCH HARDNESS	UNE EN 67-101	6
Y .	CRAZING RESISTANCE	UNE EN ISO 10545-11	CUMPLE / ACCOMPLISH
*	RESISTANCE TO STAINS	UNE EN ISO 10545-14	5
	CHEMICAL RESISTANCE SWIMING- POOL	UNE EN ISO 10545-13	GA
	SLIP RESISTANCE	UNE-EN 16165 Anexo C	CLASE 2 / CLASS 2
	BREAKING STRENGTH	UNE EN ISO 10545-4:9	>35 N/MM2
₩	FROST RESISTANCE	UNE EN ISO 10545-12	CUMPLE / ACCOMPLISH
*	RESISTANCE TO THERMAL SHOCK	UNE EN ISO 10545-9	CUMPLE / ACCOMPLISH
<u>×</u>	SLIP RESISTANCE	UNE-EN 16165 Anexo B	R10
<u>×</u>	SLIP RESISTANCE (DCOF)	ANSI A326.3	>0.42

Icon Prueba Norma Resultado   Image:	Información Técnica / Tech	nical Information		
Embalaje / Packing   Image: Construction	Icono	Prueba	Norma	Resultado
Image: Source labeled   Image: Source label		BREAKING STRENGTH	UNE EN ISO 10545-4	>1300 N
Image: Source labeled   Image: Source label				
25       14       1.55       2.5.46       12       0.56       6.2.01         C = CONSULTAR / CONSULT Consected station	Embalaje / Packing	Usos	/ Uses	
Carecteristicas   Sond destonificación   Subde variation   Subde variation   Subde variation   Subde variation   Subde variation   Piece/sqm   Piece/sqm   Piece/sqm   Piece/sqm   Piece/sqm   Subde variation   Subde variation   Piece/sqm	m² Kg Lbs -			
Caracteristicas         Vision       Vision<	25 14 11.55 25.46 1	12 0.56 62.72		~ ~ ~ ~
Stade stantificación Sade variation       Mate Mate finish       Porcelaino Porcelaino         Stade variation       Mate 		C = CON	SULTAR / CONSULT	
Stade variation       Mate Math finish       Procedation       Porcedation         Or column       Procedation       Porcedation       Porcedation         Picas/Pail       Picas/Caja       Picas/Caja </td <td></td> <td></td> <td></td> <td></td>				
Matt finish Matt finish     Autt finish     Picza/n2   Picza/m2	Características			
Piczan2 Pice/sqm       Picza/caja Pice/sqm       Picza/caja Pice/sdm       Picza/caja Pice/sdm       Filma/caja Pice/sdm       Filma/cajaPice/sdm       Filma/cajaPice/sdm       Filma/cajaPice/sdm		Matt finish	ELA Porcelain	
m² Piece/sqm m² Piece/sqm m² Kg/box m³ Lbs/box     Cajas/pallet   Boxes/pallet   Boxes/pallet   Boxes/pallet     M2/caja   sqm/box     M2/callet   Sqm/pallet     M2/pallet   Boxes/pallet     M2/caja   sqm/box     M2/pallet     Boxes/pallet     M2/caja   sqm/box     M2/pallet     Mallet     Mallet     Mallet     M2/pallet     Mallet     Mallet     Mallet     Mallet     Mallet     Mallet     Mallet     Mallet <td< td=""><td>cono embalaje</td><td></td><td></td><td></td></td<>	cono embalaje			
Cajas/pallet   Boxes/pallet   Boxes/pallet   Boxes/pallet     Boxes/pallet				
Outdoor walls       Outdoor floors       Indoor walls       Indoor floors         Outdoor walls       Image: Commercial flooring       Outdoor floors       Indoor walls       Indoor floors         Commercial flooring       Image: Commercial flooring <td>Cajas/pallet</td> <td> M2/caja</td> <td>M2/pallet</td> <td></td>	Cajas/pallet	M2/caja	M2/pallet	
Outdoor walls       Outdoor floors       Indoor walls       Indoor walls       Indoor floors       Indoor floors         Outdoor walls       Outdoor floors       Outdoor floors       Indoor walls       Indoor floors       Indoor floors         Observation       Outdoor floors       Outdoor floors       Indoor walls       Indoor walls       Indoor floors         Outdoor walls       Outdoor floors       Outdoor floors       Indoor walls       Indoor walls       Indoor floors         Outdoor walls       Outdoor floors       Outdoor floors       Indoor walls       Indoor walls       Indoor floors         Outdoor walls       Indoor floors       Indoor walls       Indoor walls       Indoor walls       Indoor floors         Outdoor walls       Indoor floors       Indoor walls       Indoor floors       Indoor floors       Indoor floors         Swimming pool. Wall and floor       Indoor floors       Valls high vapor condensation areas       Walls high vapor condensation areas       Valls high vapor condensation areas			Sdutballer	
Outdoor walls       Outdoor floors       Indoor walls       Indoor floors         Commercial flooring       Image: Commercial flooring       <		Outdoor floors	Indoor walls	Indoor floors
Commercial flooring       Underfloor heating installation       Shower floor       Shower wall         Swimming pool. Wall and floor       Walls high vapor condensation areas       Walls high vapor condensation areas         Swimming pool. Wall and floor       Walls high vapor condensation areas       Walls high vapor condensation areas				
(depth>1,5m)       Walls high vapor condensation areas         Swimming pool. Wall and floor       Walls high vapor condensation areas	Commercial flooring Commercial flooring	Linderfloor besting installation		
	(depth>1,5m) Swimming pool. Wall and floor	Walls high vapor condensation areas           Walls high vapor condensation areas		

#### ATTENTION

Carefully follow these instructions to ensure correct installation.

- Installation should be carried out by a qualified professional.
- Before installing ensure that the material is in perfect condition. Make sure you check the colours, finishes and thicknesses because DUNE will not accept any claims or returns of material after it has been installed.
- Before each stage, on one part test all of the materials and tools to be used and evaluate the final finish of the test. Should you fail to achieve the desired results do not continue with the installation, and consult our sales team.
- In public places materials must comply with the slipperiness requirements of the Spanish Technical Building Code.
- This document is purely commercial and may not be used in any legal or administrative proceedings, neither as an expert opinion nor as documentary evidence, unless expressly authorized by DUNE CERÁMICA S.L.

# FLOOR AND WALL TILES – CERAMIC

#### **1. PROPER PREPARATION OF SURFACE**

The wall must be firm, levelled, dry and clean. Uneven surfaces greater than 2 mm must be levelled with specific products. All cracks and imperfections should be repaired, so that the wall is completely smooth. The moisture content of the surface must be under 2%.

#### 2. INSTALLATION MATERIAL

For a correct installation, several factors must be taken into account: Material kind of the wall to be tiled (synthetic pannels, plaster, wood, etc.), wall stability, environmental conditions, kind of surface to be covered, speed of carrying the work, etc. All the above parameters determine the choice of the adhesive kind.

All the adhesive materials recommended by DUNE have been previously tested in our facilities, in controlled environmental conditions and on rigid brick and/or concrete walls. Under different conditions from the above mentioned, it is recommended to test firstly and if in doubt, please contact DUNE or the adhesive distributor.

White and Red body wall tile: C1 concrete glue. (Consult adhesives table). Stoneware and porcelain tile: C2 concrete glue. (Consult adhesives table).

DUNE always recommends to test first the material with minimum two pieces before placing all the material.

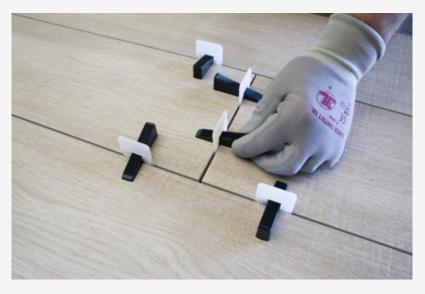
#### **3. INSTALLATION**

We recommend starting the installation from the floor to the ceiling, continue in phase to allow the adhesive the necessary time to get dry. Extend a thin layer of adhesive on to the surface where the piece will be installed (3mm approx.) Then, use a notched trowel no. 3 to make incisions into the adhesive layer. Place the piece while the adhesive is still soft and before a dry layer of film forms on the adhesive surface. To install  $30 \times 60$  pieces or similar, extend a thin layer of adhesive on the surface where the piece will be installed (vertically) and another layer on the back of the piece itself, in the opposite sense (horizontally). Then, use also a notched trowel no. 3 and make the incisions into both the adhesive layer of the wall and in the opposite sense in the piece. Do not use dot setting or dab the adhesive during installation.

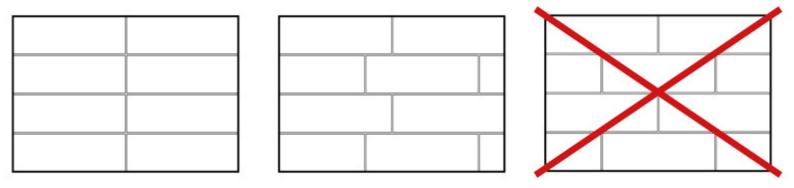
Once the piece is placed, press carefully to obtain correct adhesion and cover possible areas without adhesive. For a better fixing, it is recommended to set the pieces by using some tape or a wooden strip. To correct the position of the bases, it is recommended to take them off and correctly clean their back part before placing them again.

We recommend a minimum joint of 2mm and the use of crosspieces. For areas with severe thermal dilatation or non-stable surfaces (plasterboard), a minimum joint of 3 mm is strongly recommended.

DUNE recommends the use of SELF-LEVELING SPACERS to avoid the appearance of lippage between adjacent pieces.



The placement of a locked joint greater than 25% is not recommended to avoid the appearance of uneven or lippage between adjacent pieces. Claims of material placed on a locked joint greater than 25% will not be accepted.



Models manufactured with LUX resin components should not be installed in areas close to a heat source, such as behind radiators, in saunas, near burners, etc.

### 4. GROUTING

All joints must be perfectly clean and dry and having a minimum depth of 2mm. Use a flat rubber trowel to spread the paste, being sure that the joints are completely covered. Use a wet sponge or neutral PH products – never abrasive products – to wash off immediately the excess of grouting paste from the surface before it dries.

It is very important to do this before the paste dries. If this happens, use a cement remover to clean the surface

For better waterproofing, it is necessary to use an epoxy grouting paste, especially in water areas

Items decorated by pre-cuts, so that it is recommended to follow the lines of those pre-cuts in order to get a correct finish. Make sure that the distance between one sheet and another is the same as the one of pre-cuts, so that all the joints look alike. It is essential to completely grout the pieces to cover the pre-cuts.

Consult the grouting materials table.

Important: The colour of the grouting paste might change the product's appearance. We recommend to test with some pieces before grouting the entire surface.

### 5. CLEANING AND MAINTENANCE

For everyday cleaning, use regular cleaners with PH neutral. Do not use abrasive products.

PVD AND DELICATED PRODUCTS: Avoid using abrasive and anti-lime cleaners or steel wool. Preferably use pH neutral cleaning products.

Tabla de adhesivos /       Adhesives Table			
	Cemento cola C1	Cemento cola C2	Adhesivo epoxidico
	C1 concrete glue	C2 concrete glue	Epozi adhesive
KERAKOLL	ESPECIAL ECO	H 40 ECO FLEX	SUPERFLEX ECO
MAPEI	TIXOBOND	KERAFLEX MAXI S-1	KERALASTIC T
	Mortero adhesivo látex		
	Latex adhesive mortar		
LATICRETE	Mortar 211		
	+ Laticrete 4237		

Productos de tratamiento / Tratment products			
	Código	Descripción	Código PHP recomendado
	Code	Description	Recommended retail price
<b>CRISTAL</b> GLASS	185463	ANTIGLISS	D787
PIEDRA	184507	CERA LIQUIDA PROTECTORA LIQUID PROTECTIVE WAX	D945
STONE	184508	SELLADOR ANTIMANCHAS STAIN-PROF SEALER	D969

Tabla de pastas de rejuntar / Grouting pastes table		
	Pasta de rejuntar cementosa	Pasta de rejuntar epoxi
	Cement grouting material	Epoxy grouting material
KERAKOLL	FUGABELLA ECO PORCELANA	FUGALITE
MAPEI	KERACOLOR FF	KERAPOXY
LATICRETE	LATICCRETE serie 1600	-

